

011735



Dart Aerospace Ltd.
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C45-C

Job Sheet 199472



Part No: C45-C

Job Qty: 1 pcs

Part Name: Single Cage Assembly (C45 & C60 Hook)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 9/24/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: C45-C rev.E IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP IPP REV:B 19.05.02 AS PER DWG REV.E DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - Issue SN	1 pcs	9/24/19		0.00	1.00	External Load - 1		Michel
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	9/24/19		0.00	0.50	External Load - 1 - B4B		Michel 2019-9-12
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	9/24/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
140	Packaging 3-1 - Stock - B4B	1 pcs	9/24/19		0.00	0.00	QC 5 - 9		DAS 30 9-89 SEP 12 2019
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
140	Packaging 3-1 - Stock - B4B	1 pcs	9/24/19		0.00	0.00	QC 5 - 81		
							Packaging 3 - 1 - B4B		



Container No: S211030



Part: C45-C

Job No: 199472

Serial No/Batch: S211030

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 09/03/19

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	30
				Packaging 3 - 9 - B4B	9-89 SEP 12 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
160 QC 21 - FG	1 pcs	9/24/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - FG - 53	SEP 12 2019

Part Op 100 - Issue S/N

Descriptions: 110 - (Small Fab) ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT***

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) GA Hain

160 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN12H32	Bolt	1 pcs (1 ea)	100-External Load - Issue SN	5187990 5159804
AN310-12	Castellated Nut	1 pcs (1 ea)	110-External Load - 2 - B4B	5004855
AN8-23A	Bolt	2 Ea (2 ea)	110-External Load - 2 - B4B	5085037
C45-15-10	Ford Bumper	1 pcs (1 ea)	110-External Load - 2 - B4B	5197173
C45-15-11	Nut, Cage Bumper	1 Ea (1 ea)	110-External Load - 2 - B4B	5085248
C45-15-6	Bushing, Lifting	1 pcs (1 ea)	110-External Load - 2 - B4B	5180462
C45-15-7	Washer, Lifting Bolt	4 pcs (4 ea)	110-External Load - 2 - B4B	5175987
C45-18-7	Shim	4 Ea (4 ea)	110-External Load - 2 - B4B	5179117
C45-19C	Weldment	1 pcs (1 ea)	110-External Load - 2 - B4B	5177088
MS21044N8	Nut, Self-Lock .500-20,UNJF-3B	2 Ea (2 ea)	110-External Load - 2 - B4B	5200381
MS24665-363	Cotter Pin	1 Ea (1 ea)	110-External Load - 2 - B4B	5092509-1
NAS1149C0663R	Washer (AN960C616)	1 Ea (1 ea)	110-External Load - 2 - B4B	5076016-1
NAS1149F0832P	Washer (AN960-816L)	4 Ea (4 ea)	110-External Load - 2 - B4B	5076018-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - Issue SN	AN12H32	1	35	0
110-External Load - 2 - B4B	AN310-12	1	16	0
	AN8-23A	2	54	0
	C45-15-10	1	7	0
	C45-15-11	1	70	0
	C45-15-6	1	12	0
	C45-15-7	4	25	0
	C45-18-7	4	26	0
	C45-19C	1	3	0
	MS21044N8	2	42	0
	MS24665-363	1	68	0
	NAS1149C0663R	1	455	0
	NAS1149F0832P	4	181	0

Part Specifications

Specifications could not be found.

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